



## TECHNICAL DATA

# RTD Chlorine-Free Liquid

## Hand Applied Metal Cutting Lubricant

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### Description

ROCOL RTD Chlorine-Free Liquid is a viscous fluid for use in reaming, tapping and drilling and other metal cutting operations. ROCOL RTD Chlorine Free Liquid is suitable for all metals including hardened steels, nimonics and titanium alloys. ROCOL RTD Chlorine Free Liquid has been specifically developed to satisfy ever increasing environmental and health and safety needs in today's markets.

### Outstanding Features

- Extends tool life
- Improves surface finish
- Increases removal rates
- Reduces production costs

### Directions for use

ROCOL RTD Chlorine Free Liquid is applied straight to the cutting operation, it is also available in a handy squeeze bottle for ease of use. When used as a mineral cutting oil reinforcement, add between 1 and 5 parts of ROCOL RTD Chlorine Free Liquid to 100 parts of neat mineral cutting oil.

### Technical Data

<i>Appearance:</i>	<i>Red Liquid</i>
<i>Odour::</i>	<i>Mild Sulphur</i>
<i>Solvents:</i>	<i>None</i>
<i>Shell 4 Ball</i>	
<i>Weld Load:</i>	<i>800kg</i>
<i>Tapping Torque (316 Stainless Steel):</i>	<i>8.6 NM</i>
<i>Corrosion (Steel Plate at 175°C for 5 minutes):</i>	<i>None</i>
<i>Storage:</i>	<i>0° to 40°C. Normal storage</i>

### ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

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The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

## Pack sizes and part codes

350ml	53521
5ltr	53526

## Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.

**Telephone:** 0113 232 2700, (When calling from outside UK: 44 113 232 2700);

**Fax:** 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

Issue: RTD Chlorine-Free Liquid TDS 5352  
Date: Jan-04

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